

PRODUCT DESCRIPTION

General Information	Basecoat Paint with solid, metallic and pearl effect developed for automotive commercial vehicles and their parts. Clear coat must apply on basecoat paint to have on excellent result.
Application areas	Old dried painted surfaces. All surfaces of Sintaş and Ocean Primers.
Properties	Excellent spreading. Dry very fast. Can be banded. Cleanable. Very high color matching. Suitable for repairing.

COMPONENTS AND ADDITIVES

Thinner	Recoatable with
120-Y OCEAN Universal Thinner Slow	135 OCEAN 2K Acrylic MS Clear Coat
120-N OCEAN Universal Thinner Normal	131 OCEAN 2K Acrylic HS Clear Coat
120-H OCEAN Universal Thinner Fast	All SINTAS-OCEAN 2K Acrylic Clear Coats

APPLICATION DETAILS

Application Method



Spray

Application Coats



2-3 single coats

Application Viscosity



18-20 seconds (DinCup 4, 20°C)

Flass-Off



5-10 minutes

5-10 minutes after the application of Basecoat, 2K Acrylic Clear Coat can be applied.

Dry Film Thickness



20 µm

Surface Preparation



Dusts, rust, oil, dirt should be cleaned from surfaces before application.

To obtain the expected result from the paint, air pressure, type of pistol and recommended temperature, use of the measuring stick should be taking into consideration.

The color of paint should be checked before application.

This process includes comparing with the painted panels and the color of the automobile. When it is done daylight should be considered.

MIXING RATIO (by volume)



Product 100 unit



Thinner 100 unit

EQUIPMENT



Application Method

Nozzle Diameter

Air Pressure

Air Spray

1.3-1.4 mm

2-4 bar

Conventional (Upper Chamber)

1.3-1.4 mm

2-4 bar

Conventional (Bottom Chamber)

1.3-1.4 mm

2-4 bar

Protection



It is recommended to use appropriate personal protective equipment during application.

SHELF LIFE



Unopened packing can stay minimum 2 year at room temperature.

PACKING TYPES

1L / 3.5L / 15 Kg

HEALTH AND SAFETY DATA



Please follow the instruction mentioned on packs. Users should destroy the wastages according to the standards of health and safety regulations. For more information check the Material Safety Data Sheet.

The technical information contained in this sheet was prepared according to our applications, past experiences, and laboratory tests. Our company is not responsible for applications done outside the stated conditions and application errors that occur due to the user.

Sintaş Boya ve Kimya Sanayi A.Ş.

Tel: +90 282 725 25 35 (Pbx), Fax: +90 282 725 25 34
info@sintas.com.tr , www.sintas.com.tr

