

## **TECHNICAL DATA SHEET**

2K ACRYLIC PAINT

## **PRODUCT DESCRIPTION**

with high glossiness, elasticity, high mechanical and chemical resistance

developed for automotive and commercial vehicles.

**Application areas** Old dried painted surfaces.

All surfaces of Sintaş Primer.

**Properties** Excellent flexible, mechanical and chemical resistance.

High ultraviolet resistance.

Permanent glossiness.

Excellent adhesion.

Very fast drying.

#### **COMPONENTS AND ADDITIVES**

Hardener Thinner

Sintaş 2K Acrylic Hardener (Slow, Normal, Fast) Sintaş Universal Thinner (Slow, Normal, Fast)

## **APPLICATION DETAILS**

## **Application Method**



Spraying

## **Application Coats**



2 coats

## **Application Viscosity**



18-20 seconds (DinCup 4, 20°C)

## Flass-Off



5-15 minutes











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## **Drying Time**



at 20°C 24 hours at 60°C 45 minutes

#### Pot Life



3 hours

## **Dry Film Thickness**



55 μm

## **Surface Preparation**

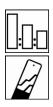


To obtain the expected result from the paint, air pressure, type of pistol and recommended temperature, use of the measuring stick should be taking into consideration.

The color of Topcoats should be checked before application. This process includes comparing with the painted panels and the color of the automobile. When it is done daylight should be considered.

In temperatures gradually elevated from 20°C to 60°C. It is allowed to cure in 45 minutes (at 60°C).

## **MIXING RATIO (by volume)**



Product 100 unit

Hardener 50 unit

**Thinner** 10 unit





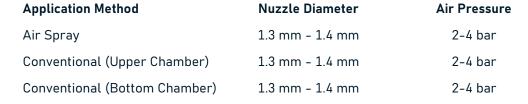




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#### **EQUIPMENT**



#### **Protection**



It is recommended to use appropriate personal protective equipment during application.

#### **SHELF LIFE**



Unopened packing can stay minimum 2 year at room temperature.

#### **PACKING TYPES**

1L / 2.5 Kg / 15 Kg

### **HEALTH AND SAFETY DATA**



Please follow the instruction mentioned on packs. Users should destroy the wastages according to the standards of health and safety regulations. For more information check the Material Safety Data Sheet.

The technical information contained in this sheet was prepared according to our applications, past experiences, and laboratory tests. Our company is not responsible for applications done outside the stated conditions and application errors that occur due to the user.





